

# TOYOTA

## COROLLA

### HB 3 & 5 DOOR

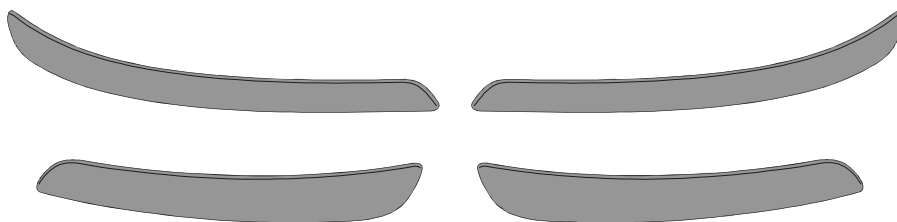
**PARTNUMBER : PZ415-E9520-00**



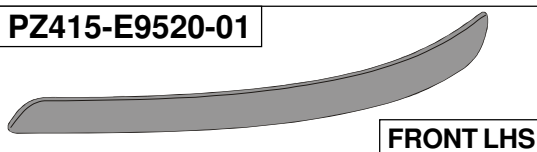
**BUMPER PROTECTORS                      SCHUTZLEISTEN FÜR STOSSFÄNGER**  
**PROTECTIONS PARE-CHOCS                      BUMPER BESCHERMER**

**KIT CONTENT - STÜCKLISTE - CONTENU - KIT - INHOUD**

**PZ415-E9520-00**

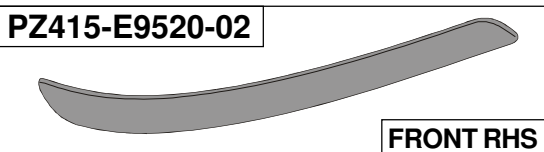


**PZ415-E9520-01**



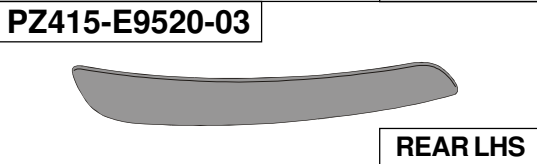
**FRONT LHS**

**PZ415-E9520-02**



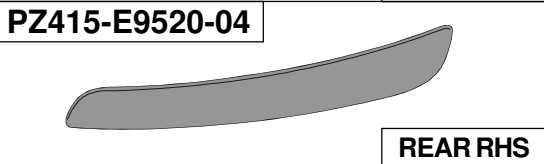
**FRONT RHS**

**PZ415-E9520-03**



**REAR LHS**

**PZ415-E9520-04**



**REAR RHS**

**-Weight: 0.300 Kg**  
**Installation time: 15 minutes**

**-Gewicht: 0,300 Kg**  
**Anbauzeit: 15 Minuten**

**-Poids: 0,300 Kg**  
**Temps d'installation: 15 minutes**

**-Gewicht: 0,300 Kg**  
**Installatie tijd: 15 minuten**

**NOTE:** All parts where a separate part number is mentioned, can be ordered separately.  
**HINWEIS:** Alle mit einer Teilnummer bezeichneten Zubehörteile können separat bestellt werden.  
**REMARQUE:** Toutes les pièces pourvues d'un numéro de commande peuvent être obtenues séparément.  
**AANWIJZING:** Alle onderdelen, voorzien van een stuknummer kunnen afzonderlijk besteld worden.

**INSTALLATION MANUAL - ANBAU ANLEITUNG - MANUEL D'INSTALLATION - MONTAGE HANDLEIDING**

**APPLICATION/ANWENDUNG/APPLICATIE**

MODEL CODE: \*\*E12\*\*-DH\*\*\*W / \*\*E12\*\*-DG\*\*\*W / \*\*E12\*\*-AH\*\*\*W VARIANTS: HB 3 & 5 DOOR

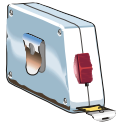
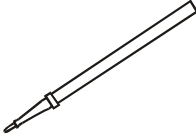



☺					☹				
VEHICLE OPTION/FAHRZEUGOPTION/OPTION VEHICULE/VOERTUIG OPTIE									
1					1				
2					2				
3					3				
4					4				
5					5				
6					6				
7					7				
8					8				
9					9				
10					10				

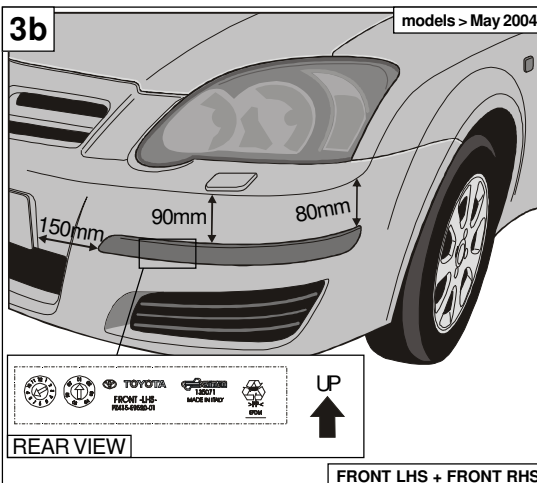
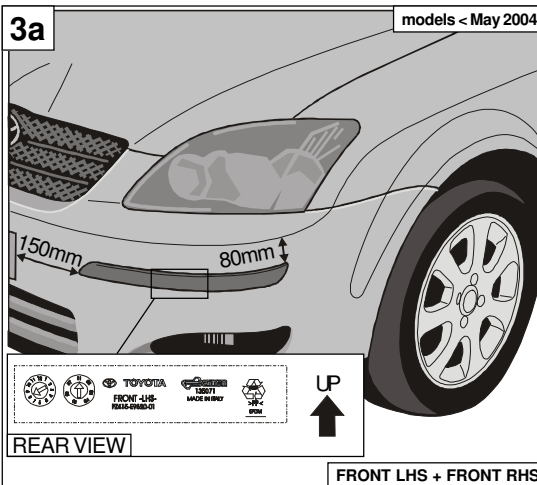
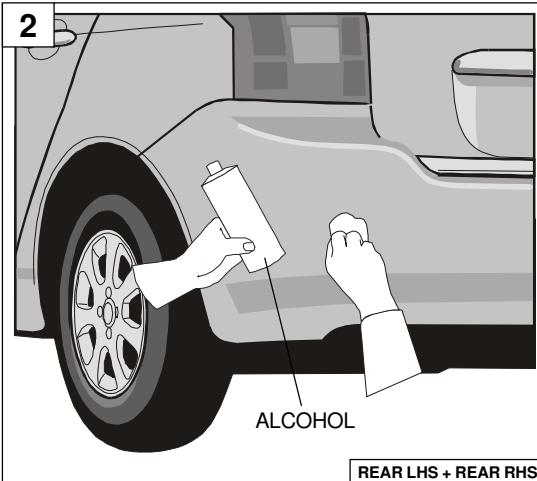
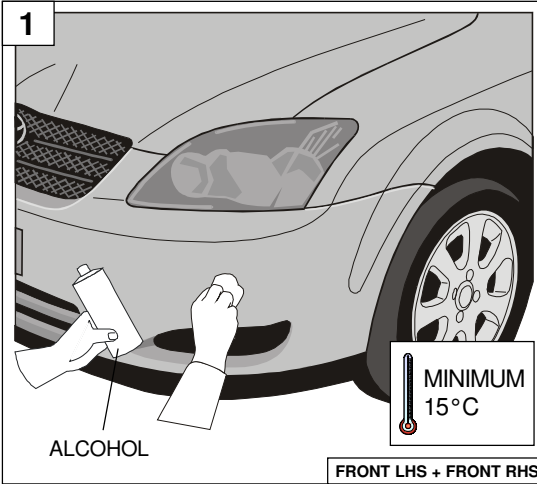
ACCESSORY/ZUBEHÖR/ACCESSOIRE									
1	PARKING CORNER SENSOR TPA 400					1			
2						2			
3						3			
4						4			
5						5			
6						6			
7						7			
8						8			
9						9			
10						10			

**SAFETY PRECAUTION/SICHERHEITSMASSNAHME/PRECAUTIONS DE SICURITE/VEILIGHEIDSVORZIENINGEN**

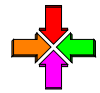
	Step/Punkt/Point/Stap		Step/Punkt/Point/Stap
	Step/Punkt/Point/Stap		Step/Punkt/Point/Stap

**TOOLS/WERKZEUGE/OUTILS/WERKTUIGEN**

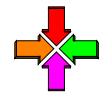
		
 <p>ALCOHOL ALKOHOL ALCOOL ALCOHOL</p>	 <p>WATER WASSER EAU WATER</p>	



- Clean the required surface thoroughly as shown in figures 1, 2.
- Die Oberfläche reinigen wie in Bild 1, 2 gezeigt.
- Nettoyer minutieusement la surface de contact comme indiqué sur les figures 1 et 2.
- Reinig grondig het benodigde oppervlakte zoals te zien in figuur 1, 2.



- Align and place the bumper protector on the bumper according to the correct measurements as shown in figure 3a / 3b.
- Die Schutzleisten entsprechend der Messungen in Bild 3a / 3b korrekt anbringen.
- Ajuster la protection sur le pare-chocs suivant les repères de mesurage (voir figure 3a / 3b).
- Positioneer de beschermer aan de hand van de afmetingen in figuur 3a / 3b.



Critical operation  
Specifics tools

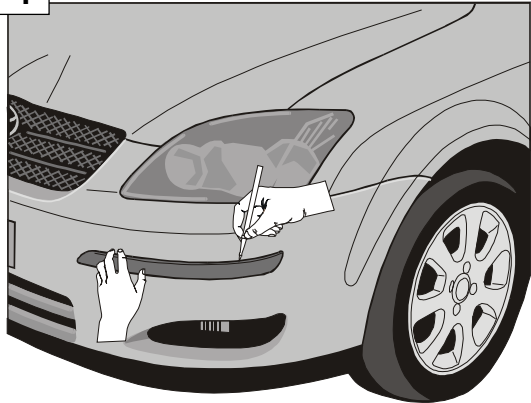


Operator safety



Check point

4

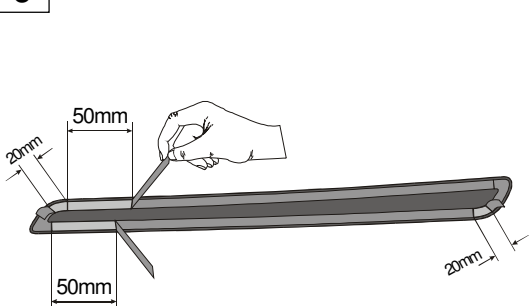


FRONT LHS + FRONT RHS

- Mark the correct position of the bumper protector as shown in figure 4.
- Die korrekte Position der Schutzleisten markieren wie in Bild 4 gezeigt.
- Marquer de repères la position correcte de l'accessoire (voir figure 4).
- Markeer de juiste positie van de beschermer zoals te zien in figuur 4.



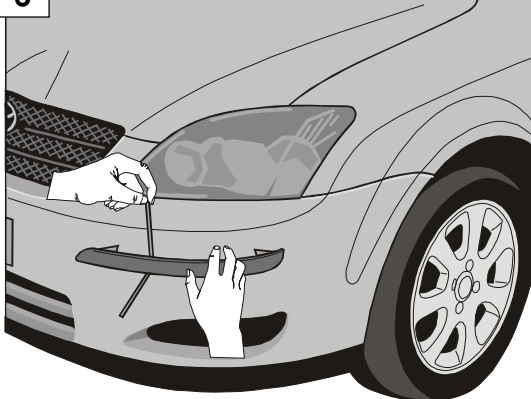
5



FRONT RHS + FRONT LHS

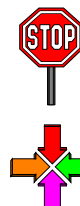
- Remove partially the protection film of the adhesive tape as shown in figure 5.
- Teilweise den Schutzfilm des Klebesbandes abziehen wie in Bild 5 gezeigt.
- Détacher une partie du film protecteur de la bande adhésive (voir figure 5).
- Verwijder gedeeltelijk de protectiefilm van de kleefband zoals te zien in figuur 5.

6

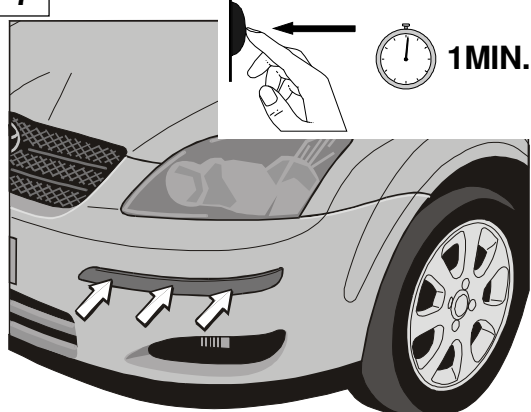


FRONT LHS + FRONT RHS

- Align and place the bumper protector and gradually remove the protection film of the adhesive tape as shown in figure 6.
- Anbringen der Schutzleisten und vorsichtiges Abziehen des Schutzfilmes vom Klebeband wie in Bild 6 gezeigt.
- Ajuster la protection et enlever progressivement le film protecteur de la bande adhésive (voir figure 6).
- Positioneer en plaats de beschermer in de juiste positie en verwijder de protectiefilm van de kleefband zoals te zien in figuur 6.



7



FRONT LHS + FRONT RHS

- Push for one minute in order to assure good adhesion of the double sided tape as shown in figure 7.
- Eine Minute Fest andrücken, um guten Halt zu leisten wie in Bild 7 gezeigt.
- Presser pendant 1 minute pour une bonne adhésion de la bande double-face (voir figure 7).
- Druk gedurende een volle minuut teneinde een goede hechting van de dubbelzijdige kleefband te bekomen zoals te zien in figuur 7.



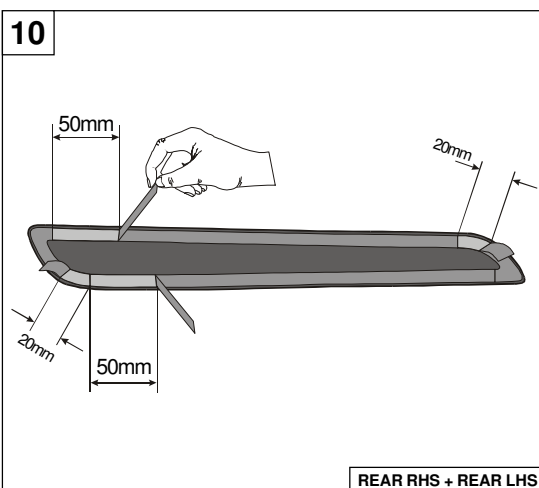
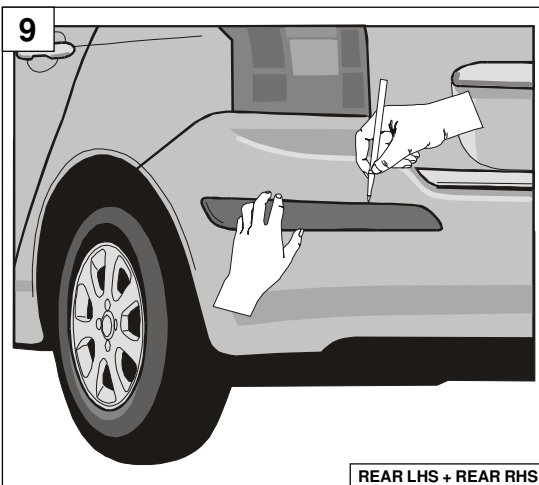
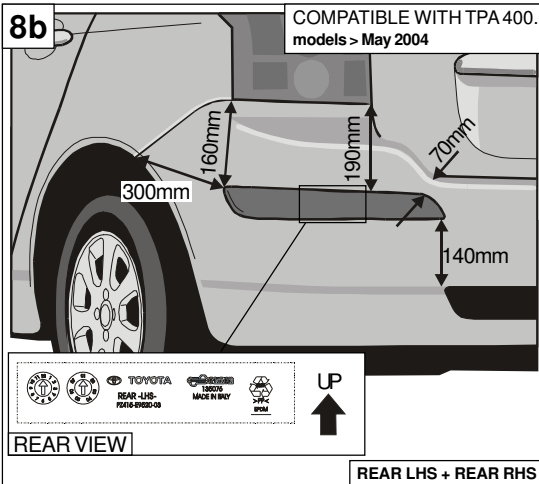
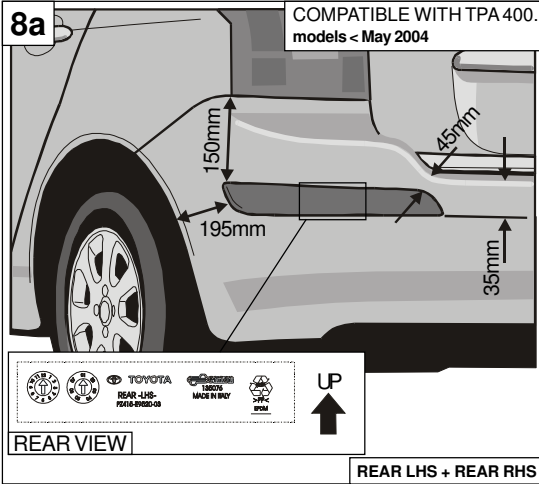
Critical operation  
Specifics tools



Operator safety



Check point



- Align and place the bumper protector on the bumper according to the measurements as shown in figure 8a / 8b.
- Die Schutzleisten entsprechend der Messungen in Bild 8a / 8b korrekt anbringen.
- Ajuster la protection sur le pare-chocs suivant les repères de mesurage (voir figure 8a / 8b).
- Positioneer de beschermer aan de hand van de afmetingen in figuur 8a / 8b.



- Mark the correct position of the bumper protector as shown in figure 9.
- Die korrekte Position der Schutzleisten markieren wie in Bild 9 gezeigt.
- Marquer de repères la position correcte de l'accessoire (figure 9).
- Markeer de juiste positie van de beschermer zoals te zien in figuur 9.



- Remove partially the protection film of the adhesive tape as shown in figure 10.
- Teilweise den Schutzfilm des Klebesbandes abziehen wie in Bild 10 gezeigt.
- Détacher une partie de film protecteur de la bande adhésive (voir figure 10).
- Verwijder gedeeltelijk de protectiefilm van de kleefband zoals te zien in figuur 10.



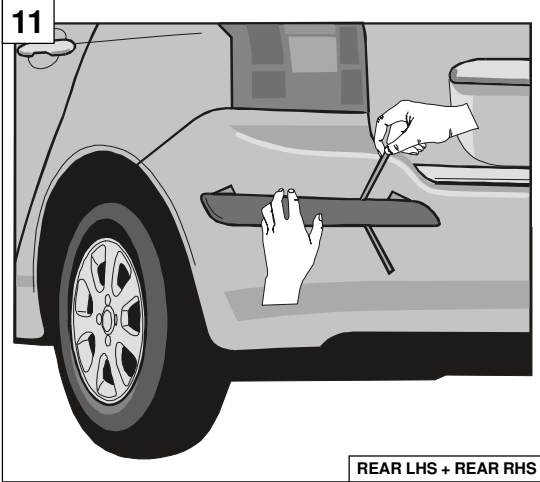
Critical operation  
Specifics tools



Operator safety

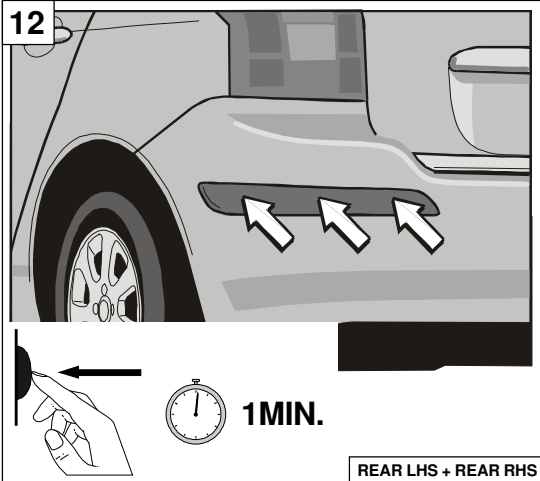
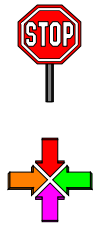


Check point



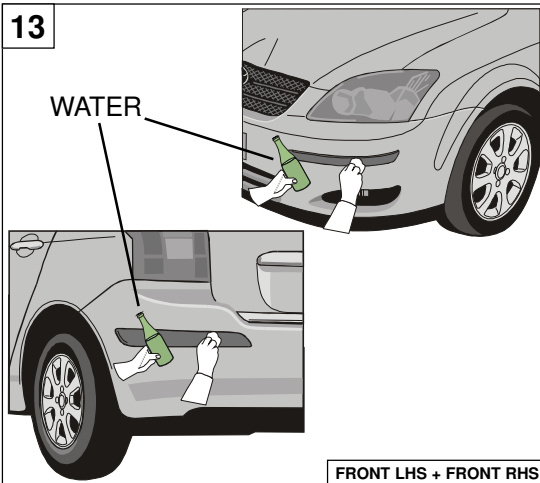
REAR LHS + REAR RHS

- Align and place the bumper protector and gradually remove the protection film of the adhesive tape as shown in figure 11.
- Anbringen der Schutzleisten und vorsichtiges Abziehen des Schutzfilmes vom Klebeband wie in Bild 11 gezeigt.
- Ajuster la protection et enlever progressivement le film protecteur de la bande adhésive (voir figure 11).
- Positioneer en plaats de beschermer in de juiste positie en verwijder de protectiefilm van de kleefband zoals te zien in figuur 11.



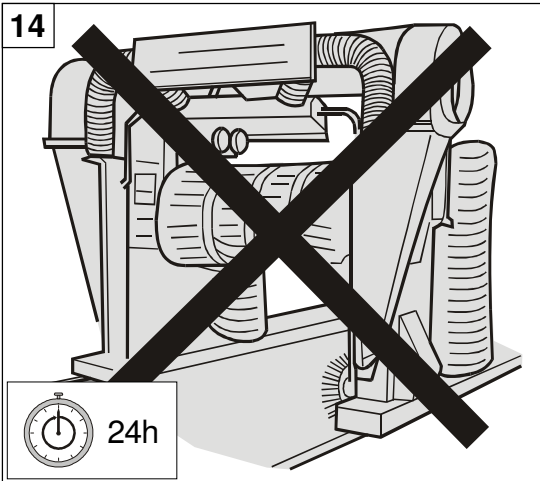
REAR LHS + REAR RHS

- Push one minute in order to assure good adhesion of the double sided tape as shown in figure 12.
- Für eine Minute andrücken, um guten Halt zu gewährleisten wie in Bild 12 gezeigt.
- Presser pendant 1 minute pour une bonne adhésion de la bande double-face (voir figure 12).
- Druk gedurende een volle minuut teneinde een goede hechting van de dubbelzijdige kleefband te bekomen zoals te zien in figuur 12.



FRONT LHS + FRONT RHS

- Clean the bumper protectors thoroughly by water as shown in figure 13.
- Schutzleisten mit Wasser gründlich reinigen wie in Bild 13 gezeigt.
- Nettoyer minutieusement les protections pare-chocs à l'eau (figure 13).
- De bumper beschermers grondig met water reinigen zoals te zien in figuur 13.



24h



Critical operation  
Specifics tools



Operator safety



Check point